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**SK145-0114-01**  
**Job Sheet 179067**



Part No: SK145-0114-01

Job Qty: 5 ea

Part Name: Trailing Bar Assembly, Rotor Blade, Folding (661K1891-105A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/13/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.05.31 NEW ISSUE DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 5 Ea  |            | 6/22/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           | Smb         |
| 110   | Small Fab          | 5 pcs |            | 6/22/18  | 0.00      | 6.68    | Small Fab-8           |           | Smb         |
| 120   | QC                 | 5 pcs |            | 6/22/18  | 0.00      | 0.00    | QC5                   |           | JUN 14 2018 |
| 130   | Packaging          | 5 pcs |            | 6/22/18  | 0.00      | 0.00    | Packaging3-1          |           | JUN 14 2018 |
| 140   | QC21-SA            | 5 Ea  |            | 6/22/18  | 0.00      | 0.00    | QC21                  |           | JUN 14 2018 |

Part Op 110 - 1- INSTALL -02 HOOK TO -20 TUBE AS PER DWG. 2- INSTALL -23 COLLAR 3- INSTALL -21 TAPE (6047T33)  
Descriptions: TO -20 TUBE (40" LONG AS PER DWG) 6047T33 BATCH: \_\_\_\_\_ 4- INSTALL -40 END CAP AS PER  
DWG

### Job BOM

| Part / Item   | Component Name | Quantity    | Operation             | Container |
|---------------|----------------|-------------|-----------------------|-----------|
| 84735K117     | Cap            | 5 Ea (1 ea) | 90-Start up Operation | SC 77600  |
| 92198A111     | Bolt           | 5 Ea (1 ea) | 90-Start up Operation | SC 70271  |
| MS21042L4     | Nut            | 5 Ea (1 ea) | 90-Start up Operation | SC 70271  |
| MS35338-44    | Lock Washer    | 5 Ea (1 ea) | 90-Start up Operation | SC 70271  |
| NAS1149F0463P | Washer         | 5 Ea (1 ea) | 90-Start up Operation | SC 70271  |
| SK145-0114-02 | Hook Weldment  | 5 Ea (1 ea) | 90-Start up Operation | SC 70271  |
| SK145-0114-20 | Tube           | 5 Ea (1 ea) | 90-Start up Operation | SC 70271  |
| SK145-0114-22 | Bushing        | 5 Ea (1 ea) | 90-Start up Operation | SC 70271  |
| SK145-0114-23 | Collar         | 5 Ea (1 ea) | 90-Start up Operation | SC 70271  |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | 84735K117      | 5        | 111       | 0         |
|                       | 92198A111      | 5        | 103       | 0         |
|                       | MS21042L4      | 5        | 2,887     | 0         |
|                       | MS35338-44     | 5        | 73        | 0         |
|                       | NAS1149F0463P  | 5        | 796       | 0         |
|                       | SK145-0114-02  | 5        | 13        | 0         |
|                       | SK145-0114-20  | 5        | 20        | 0         |
|                       | SK145-0114-22  | 5        | 23        | 0         |
|                       | SK145-0114-23  | 5        | 42        | 0         |

### Part Specifications